

**ELLISON BRONZE  
SECTION 08 42 36**

**EXTRUDED ALUMINUM BALANCED DOOR  
ENTRANCES**

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**PART 1 – GENERAL**

**1.01 DESCRIPTION**

- A. Work included: All entrance and vestibule doors and frames shall be integral “Balanced Door” units consisting of doors, jambs, frames (sidelight and transoms where applicable), thresholds, operating mechanism and all finish hardware as shown on the drawings and specified herein.

**1.02 RELATED WORK**

- A. Section [07 92 00], joint sealants; at interface of entrance assemblies and other building components.
- B. Section [08 44 00], curtain wall and glazed assemblies; for surrounding framing.
- C. Section [08 71 00], door hardware; other than hardware specified as part of entrance assemblies, cylinders; coordination with security system.
- D. Section [08 81 00], glass glazing; glass types, quality and requirements.
- E. Section [23 00 00], mechanical and section [26 00 00] electrical; coordination with security, fire alarm systems.

**1.03 QUALITY ASSURANCE**

- A. The manufacturer must have been regularly engaged in the manufacture of “Balanced Doors” for a period of no less than ten (10) years.
- B. All door, frame and balanced hardware must be engineered and fabricated by the same manufacturer.
- C. In order to ensure proper coordination between all elements of the balanced entrance system, the balanced hardware including the hydraulic check must be engineered, cast, machined and assembled in the same facility with the engineering and fabrication of the door and frame material.
- D. The manufacturer must have a quality system registered to the ISO9001 standard including design engineering.

**1.04 SUBMITTALS**

- A. Shop drawings including elevations and plans, one-half size detail sections of typical composite members, hardware arrangement details and interaction with surrounding material.

- B. Two (2) finish samples shall be submitted:
  - 1. #215 Clear anodized.
  - 2. #311 Light bronze anodized (light and dark limit).
  - 3. #312 Medium bronze anodized (light and dark limit).
  - 4. #313 Dark bronze anodized (light and dark limit).
  - 5. #315 Black anodized.
  - 6. Fluoropolymer coating (kynar) paint finish.
  - 7. Powder coating paint finish.

## 1.05 WARRANTY

- A. All finished hardware and material not fabricated by Ellison to carry manufacturer's standard warranty.
- B. All Ellison manufactured material furnished and installed to these specifications, including the door operating mechanisms, shall be warranted against defective material and workmanship for a period of ten (10) years from date of substantial completion.
  - 1. This warranty is not intended to cover adjustments made necessary by the shifting or settling of the building structure.
  - 2. This warranty is not intended to cover the breakdown of protective coatings when furnished to the architect's specification and applied as directed.
  - 3. All labor to replace warranted parts is by others.

## 1.06 DELIVERY, STORAGE AND HANDLING

- A. Materials shall be packed, unloaded, stored and protected to avoid abuse and damage.
- B. Protect finished surfaces with wrapping and/or strippable coating.
- C. When unloading, remove all paper type wrappings that are wet or which could become wet.
- D. Store inside, if possible, in clean well drained area free of dust and corrosive fumes.
- E. Stack vertically or on edge so that water cannot accumulate on or within materials, using wood or plastic shims between components to provide water drainage and air circulation.
- F. Cover materials with tarpaulins or plastic hung on frames to provide air circulation.
- G. When installing protect materials from lime, mortar, run-off from concrete and copper, weld splatter, acids, roofing tar, solvents and abrasive cleaners.

## **PART II – PRODUCTS**

### 2.01 MANUFACTURERS

- A. Acceptable Manufacturer: Ellison Bronze, Inc; 125 W. Main Street, Falconer, NY 14733. Phone: (800) 665-6445 Fax: (716) 665-5552  
Web site: [www.ellisonbronze.com](http://www.ellisonbronze.com). Email: [info@ellisonbronze.com](mailto:info@ellisonbronze.com)
- B. Requests for substitutions will be considered in accordance with provisions of section [01 60 00].

## 2.02 MATERIALS AND FINISHES

### A. Material:

1. Extruded aluminum: alloy 6063-T6 with a minimum wall thickness of .125 inch (3 mm) thick.
2. Aluminum sheet: alloy 5005-H15 or H34 temper with .125 inch (3 mm) minimum thickness.

### B. Finish:

1. #215 Clear anodized.
2. #311 Light bronze anodized.
3. #312 Medium bronze anodized.
4. #313 Dark bronze anodized.
5. #315 Black anodized.
6. Fluoropolymer coating (Kynar) paint finish:
  - a. High performance organic coatings: AAMA 2605-05 [2-coat] [3-coat] [4-coat] min., 70% PVDF fluoropolymers [standard] [custom] [mica] [exotic] [metallic].
  - b. Pigmented organic coatings: AAMA 2604-05 [2-coat] min., 50% PVDF fluoropolymers [standard] [custom] [mica].
  - c. Color:
    1. As selected from manufacturer's standard range.
    2. Custom color as selected by the architect.
    3. ***[insert specific paint number and color]***.
7. Powder coating paint finish: manufacturers standard thermocured powder coatings.
  - a. Polyester: High performance, AAMA2604 [PPG Envirocron] [Tiger drylac series 58] or equal.
  - b. Fluoropolymer: Superior performance, AAMA 2605 [PPG Corafon] [Tiger drylac series 75] or equal.
  - c. Color:
    1. As selected from manufacturer's standard range.
    2. Custom color as selected by the architect.
    3. ***[insert specific paint number and color]***.
8. All notching and welding to be done prior to application of the finish to ensure complete seal and coating of all surfaces.
9. All exposed surfaces to be fine satin finished prior to application of the finish to ensure elimination of extrusion die marks and fabrication marks and to ensure uniformity of finish.

## 2.03 BALANCED DOORS AND FRAMES

### A. Doors:

1. Door thickness: 2 inch (51 mm).
2. Stiles:
  - a. 2-1/2 inch (64 mm).
  - b. 3-1/2 inch (89 mm).
  - c. 4-1/2 inch (114 mm).
3. Top rail:

- a. 2-1/2 inch (64 mm).
- b. 3-1/2 inch (89 mm).
- c. 5 inch (127 mm).
- 4. Bottom rail:
  - a. 6 inch (152 mm).
  - b. 10 inch (254 mm).
  - c. Height: [ ] inch ([ ] mm), with addition of dress plates.
- 5. Intermediate vertical and horizontal muntins (for true divided light/multi-light construction).
  - a. Bar material: 1/2 inch (13 mm).
  - b. Sheet material: [ ] inch ([ ] mm).
- 6. Extruded aluminum doors shall be bolted and welded construction for maximum strength.
- 7. Glass moldings shall be permanently fixed on exterior side and snap-on type on interior side with vinyl glazing bead.
- 8. Glass: as specified in section [08 81 00].
- B. Frames:
  - 1. Frames for door jambs and header (sidelights and transom material where applicable) shall be:
    - a. 3 inch (76 mm) face x 6 inch (152mm) deep.
    - b. 3 inch (76 mm) face x 5 inch (127 mm) deep.
  - 2. Frames shall be erected without the use of exposed screws where feasible.
  - 3. Hinge shaft configuration:
    - a. Concealed with portion of the hinge jamb to be removable for access to operating hardware.
    - b. Exposed with hinge shaft clad in extruded aluminum (in matching finish to doors and /or frame).
  - 4. Glass stops (at sidelight and transom areas, where applicable) to be applied to framing and shall be permanently fixed on exterior side and snap-on type on interior side with vinyl glazing bead.
  - 5. Glass: as specified in section [08 81 00].

## 2.04 HARDWARE AND WEATHERSTRIPPING

- A. Balanced hardware:
  - 1. All balanced door hardware, including hydraulic check, shall be cast bronze and shall be cast, machined and assembled by the door and frame fabricator. Exposed hardware shall be finished as specified below.
  - 2. Cast bronze mechanism and other integral parts must be heavy duty and must be designed to allow variation in adjustments to meet this particular job with respect to door size, door weight and varying or internal building pressures.
  - 3. Balanced hardware shall consist of the following items:
    - a. Cast bronze hydraulic check shall be concealed in the head frame and have first and second speed adjustment. The hydraulic check unit must be removable without requiring the removal of the door, head frame or any other hardware. Closer arms are unacceptable.

- b. Each door to have a heavy duty steel tube hinge shaft 1-3/4 inch (44 mm) diameter with 1/4 inch (6 mm) minimum wall thickness. Hinge shaft to be furnished complete with spring closing mechanism. The spring closer shall be adjustable at the floor to meet varying wind or building conditions. Top and bottom arms shall be one piece bronze castings, welded to hinge shaft. Two piece arms, aluminum arms, or steel painted arms will not be acceptable.
  - c. Hardware shall include a spring-cushioned door roller bumper located in the guide channel. The operating mechanism in the head shall include ball bearing pivots, cast bronze hydraulic check and cast bronze door guide channel with minimum dimensions of 2-3/8 inch (60 mm) by 3/4 inch (19 mm) thick and a minimum wall thickness of 9/16 inch (14 mm).
  - d. Means shall be provided which make possible field adjustment for proper perimeter clearance of each door leaf in relation to its finished framework to accommodate on-site conditions.
  - e. All doors shall have a semi-automatic hold open device located in the bottom rail.
  - f. Doors designated as handicapped entrances shall have a maximum of 8 lbs. spring tension adjustment at pull handle. The clear opening shall be a minimum of 32 inches (813 mm) or greater (depending on local codes). The Ellison hydraulic check shall be adjusted so that from an open position of 90 degrees, the time required to move the door to a position of 12 degrees from the latch is 5 seconds minimum.
  - g. Bronze hardware finish:
    - (1) Cast white manganese bronze (nickel color), satin [with] [without] lacquer.
    - (2) Cast white manganese bronze (nickel color), polished [with] [without] lacquer.
    - (3) Cast bronze, satin [with] [without] lacquer.
    - (4) Cast bronze, polished [with] [without] lacquer.
    - (5) Cast bronze painted to match door and frame material.
- B. Finish hardware by door manufacturer (except permanent master keyed lock cylinders):
- 1. Standard locking hardware:
    - a. Adams-Rite deadlock (for single door).
    - b. Adams-Rite deadlock and flushbolts (for pair of doors).
    - c. Adams Rite dead latch with lever handle or push paddle (for single door).
    - d. Adams Rite deadlatch with lever handle or push paddle and flushbolts (for pair of doors).
  - 2. Standard push-pull hardware to be 1 inch (25 mm) diameter offset profile with 12 inch (305 mm) centers, [stainless steel] [bronze] [aluminum] in finish as selected from manufacturer's standards.
  - 3. Panic hardware to be furnished by the door supplier. To be equal to Von Duprin touch pad type panic exit device in finish as selected from manufacturers standards:

- a. Concealed vertical rod type (for pair of doors).
    - b. Rim type (for single door).
  - 4. Temporary cylinders with keys to be provided for mechanical locking hardware.
  - 5. Permanent master keyed cylinders to be provided by others as specified in separate section.
- C. Thresholds:
  - 1. Provide at all doors unless otherwise detailed.
  - 2. Provide woodscrew and rawl plug type fastenings approximately 15 inches (381 mm) on center.
  - 3. Thresholds shall be set on the finished floor and adequately caulked against water seepage.
  - 4. Profile:
    - a. Thresholds shall be 1/2 inch (13 mm) high x 6 inch (152 mm) wide saddle type.
    - b. Thresholds shall be width and configuration as indicated on drawings.
  - 5. Material:
    - a. Extruded aluminum.
    - b. Extruded bronze.
    - c. Extruded nickel silver.
    - d. Formed [stainless steel] [bronze].
    - e. Cast bronze.
    - f. Cast white bronze (tombasil).
- D. Weatherstrip:
  - 1. Shall be manufacturer's standard polypropylene pile.
  - 2. Shall occur:
    - a. Vertically at meeting stiles on pairs of doors.
    - b. Concealed at door top and bottom rails.
    - c. At door stops at both hinge and strike jambs.
    - d. At both sides of exposed hinge shaft if used.

## 2.05 SHOP INSPECTION

- A. Prior to leaving factory, all balanced doors and immediate framing shall be assembled and "hung". At this time, adjustment shall be made to provide proper perimeter clearance between door and frame and all coordination between door, frame and finish hardware shall be tested.

## PART III – EXECUTION

### 3.01 EXAMINATION

- A. The installer/erector shall examine substrates, supports and conditions under which this work is to be performed and notify contractor, in writing of conditions detrimental to the proper and timely completion of the work. Do not proceed with work until unsatisfactory conditions are corrected.
- B. The floor material shall be solid (not susceptible to either deterioration or heaving), smooth and level and the adjacent work in its proper place prior to the installation of the door and frame system.

- C. Coordination dimensions, tolerances and method of attachment with other work.
- D. Verify electric power is available and of correct characteristics, if required.

### 3.02 INSTALLATION/ERECTION

- A. The installer/erector to install all materials by factory-trained personnel in strict accordance with installation data provided by manufacturer and these specifications.
- B. Provide attachments and shims required to fasten system to building structure.
- C. Install entrances plumb, level, square in alignment and true plane.
- D. Install glass in accordance with manufacturer's instructions.
- E. Install perimeter type sealant, backing materials to installation requirements.

### 3.03 ADJUSTING AND CLEANING

- A. The installer/erector to fit, align and adjust door assembly.
- B. Adjust door installation and hardware so that doors open and close smoothly.
- C. Adjust speed to comply with applicable codes.
- D. Remove protective materials from finished metal surfaces.
- E. Clean exposed surfaces using materials and methods recommended by manufacturer, exercising care to avoid damage to coatings.
- F. Touch-up damaged coatings and finishes.

### 3.04 PROTECTION

- A. The contractor to institute protective measures required throughout the remainder of the construction period to ensure that the balanced door units will be without damage or deterioration, other than normal weathering, at the time of substantial completion.